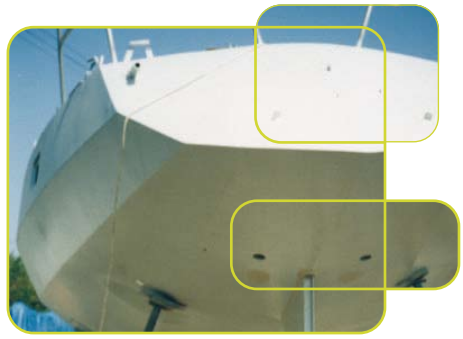
MAP YACHTING PAINT SYSTEMS

RECOMMENDED SYSTEMS

STEEL HULL

☐ EXTERIOR TREATMENT

# PLEASURE BOATS
# WITHOUT FILLER
# EPOXY ZINC SYSTEMS



DATA N°23

| APPLICATIONS | | PRODUCTS |
|---|---|---|
| PU 320 or PU 99 or PU 77<br>• 2 to 3 crossed coats of 40 dry microns<br>• Theoritical spreading rate :<br>PU 320 = 4,6 Sq.m/L for 80 dry microns (depends on color)<br>PU 99 = 6,6 Sq.m/L for 80 dry microns (depends on color)<br>PU 77 = 6,5 Sq.m/L for 80 dry microns (depends on color) | PU 320 or PU 99 or PU 77 | FLEXIBLE POLYURETHANE ACRYLIC LACQUER<br>E¹ → TOPCOAT COLOR PU 320<br>or<br>POLYESTER-POLYURETHANE LACQUER<br>E² → POLYTOP PU 99<br>or<br>ACRYLIC-POLYURETHANE LACQUER<br>E³ → POLYTOP PU 77 |
| • 1 coat of 25 to 35 dry microns<br>• Theoritical spreading rate : 14,9 Sq.m/L for 35 dry microns | EPU 221 | FLEXIBLE INTERCOAT EPOXY-URETHANE<br>D → INTERFACE EPU 221 |
| • 2 to 3 coats of 120 dry microns<br>• Theoritical spreading rate :<br>EP 213 HB = 4,8 Sq.m/L for 120 dry microns<br>EP 215 HB = 4,2 Sq.m/L for 120 dry microns | EP 213 or 215 HB | UNDERCOAT EPOXY PAINT<br>C → UNDERCOAT EP 213 or 215 HB |
| • 1 coat of 60 dry microns<br>• Theoritical spreading rate : 8,3 Sq.m/L for 60 dry microns | EPZ 210 | ANTICORROSIVE EPOXY PRIMER<br>B → EPOXY ZINC EPZ 210 |
| | Above waterline | A → BLASTING TO SWEDISH STANDARD SA 2- 1/2,SA 3 |
| | Below waterline | A → BLASTING TO SWEDISH STANDARD SA 2- 1/2,SA 3 |
| • 1 coat of 60 dry microns<br>• Theoritical spreading rate : 8,3 Sq.m/L for 60 dry microns | EPZ 210 | ANTICORROSIVE EPOXY PRIMER<br>B → EPOXY ZINC EPZ 210 |
| • 3 to 4 coats of 120 to 130 dry microns<br>• Theoritical spreading rate :<br>EP 213 HB = 4,4 Sq.m/L for 130 dry microns<br>EP 215 HB = 3,8 Sq.m/L for 130 dry microns | EP 213 or 215 HB | UNDERCOAT EPOXY PAINT<br>C → UNDERCOAT EP 213 or 215 HB |
| • 1 coat of 75 dry microns<br>• Theoritical spreading rate : 5 Sq.m/L for 75 dry microns | MPO 500 | INTERCOAT VYNILIC PITCH (single component)<br>D → UNDERCOAT MPO 500 |
| • 2 to 3 coats of 75 dry microns<br>• Theoritical spreading rate : 5 Sq.m/L for 75 dry microns | | ANTIFOULING<br>E → GYPTIS : hard matrix antifouling paint<br>PROTIS : ablative matrix antifouling paint |

* ALL OUR INFORMATION IS INDICATIVE AND NONCONTRACTUAL