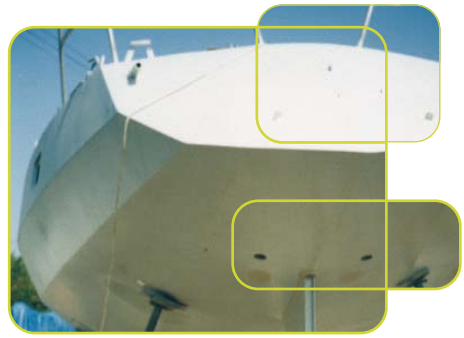
MAP YACHTING PAINT SYSTEMS

RECOMMENDED SYSTEMS

STEEL HULL

☐ EXTERIOR TREATMENT

PLEASURE BOATS WITH FILLER EPOXY ZINC SYSTEMS



DATA N°21

APPLICATIONS		PRODUCTS
PU 320 or PU 99 or PU 77 • 2 to 3 crossed coats of 40 dry microns • Theoritical spreading rate : PU 320 = 4,6 Sq.m/L for 80 dry microns (depends on color) PU 99 = 6,6 Sq.m/L for 80 dry microns (depends on color) PU 77 = 6,5 Sq.m/L for 80 dry microns (depends on color)	PU 320 or PU 99 or PU 77	FLEXIBLE POLYURETHANE ACRYLIC LACQUER F¹ → TOPCOAT COLOR PU 320 or POLYESTER-POLYURETHANE LACQUER F² → POLYTOP PU 99 or ACRYLIC-POLYURETHANE LACQUER F³ → POLYTOP PU 77
• 1 coat of 25 to 35 dry microns • Theoritical spreading rate : 14,9 Sq.m/L for 35 dry microns	EPU 221	FLEXIBLE INTERCOAT EPOXY-URETHANE E → INTERFACE EPU 221
• 2 to 3 coats of 120 dry microns • Theoritical spreading rate : EP 213 HB = 4,8 Sq.m/L for 120 dry microns EP 215 HB = 4,2 Sq.m/L for 120 dry microns	EP 213 or 215 HB	UNDERCOAT EPOXY PAINT D → UNDERCOAT EP 213 or 215 HB
Practical spreading rate : 1l/Sq.m/mm of thickness	100 300	SOLVENT FREE EPOXY FILLER C → MIX FILL 100 and/or MIX FILL 300
• 1 coat of 60 to 80 dry microns • Theoritical spreading rate : 6,3 Sq.m/L for 80 dry microns	EPZ 210	ANTICORROSIVE EPOXY PRIMER B → EPOXY ZINC EPZ 210
		A → BLASTING TO SWEDISH STANDARD SA 2- 1/2,SA 3
		A → BLASTING TO SWEDISH STANDARD SA 2- 1/2,SA 3
• 1 coat of 60 to 80 dry microns • Theoritical spreading rate : 6,3 Sq.m/L for 80 dry microns	EP 211	ANTICORROSIVE EPOXY PRIMER B → EPOXY ZINC EPZ 210
• 3 to 4 coats of 120 to 130 dry microns • Theoritical spreading rate : EP 213 HB = 4,4 Sq.m/L for 130 dry microns EP 215 HB = 3,8 Sq.m/L for 130 dry microns	EP 213 or 215 HB	UNDERCOAT EPOXY PAINT C → UNDERCOAT EP 213 or 215 HB
• 1 coat of 75 dry microns • Theoritical spreading rate : 5 Sq.m/L for 75 dry microns	MPO 500	INTERCOAT VYNILIC PITCH (single component) D → UNDERCOAT MPO 500
• 2 to 3 coats of 75 dry microns • Theoritical spreading rate : 5 Sq.m/L for 75 dry microns		ANTIFOULING E → GYPTIS : hard matrix antifouling paint PROTIS : ablative matrix antifouling paint

Above waterline

Below waterline

* ALL OUR INFORMATION IS INDICATIVE AND NONCONTRACTUAL