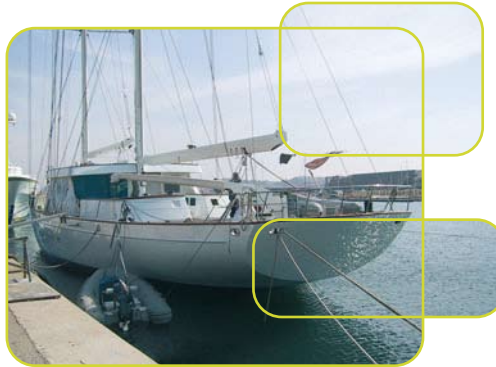


YACHTS

EPOXY ZINC SYSTEMS

DATA N°19



APPLICATIONS

PRODUCTS

<ul style="list-style-type: none"> • 2 to 3 crossed coats of 35 to 40 dry microns • Theoretical spreading rate : 4,9 to 4,3 Sq.m/L for 70 to 80 dry microns 		<p>FLEXIBLE ACRYLIC POLYURETHANE VARNISH I → TOPCOAT CLEAR PU 360 UVR OPTION</p>
<ul style="list-style-type: none"> • 2 to 3 crossed coats of 35 to 40 dry microns • Theoretical spreading rate : 5,3 to 4,6 Sq.m/L for 70 to 80 dry microns (depends color) 		<p>FLEXIBLE ACRYLIC POLYURETHANE LACQUER H → TOPCOAT COLOR PU 320</p>
<ul style="list-style-type: none"> • 1 coat of 25 dry microns • Theoretical spreading rate : 20,8 Sq.m/L for 25 dry microns 	EPU 221	<p>FLEXIBLE INTERCOAT EPOXY-URETHANE G → INTERFACE EPU 221 if 213 or 215 coat is ready to receive the lacque</p>
<ul style="list-style-type: none"> • 1 coat of 70 to 80 dry microns • Theoretical spreading rate : 6,5 Sq.m/L for 80 dry microns 	PU 228 HB	<p>FLEXIBLE POLYURETHANE FILLER F → PORE FILLER PU 228 HB OPTION If 213 or 215 coat need a primer</p>
<ul style="list-style-type: none"> • 2 coats of 120 dry microns • Theoretical spreading rate : EP 213 HB = 4,8 Sq.m/L for 120 dry microns EP 215 HB = 4,2 Sq.m/L for 120 dry microns 	EP 213 or 215 HB	<p>UNDERCOAT EPOXY PAINT E → UNDERCOAT EP 213 or 215 HB</p>
<ul style="list-style-type: none"> • 2 crossed coats of 250 to 300 dry microns • Theoretical spreading rate : 3,2 Sq.m/L for 300 dry microns 	SP 500	<p>FINISHING EPOXY FILLER D → SPRAYABLE FILLER 500</p>
Practical spreading rate : 1l/Sq.m/mm of thickness	100 300	<p>SOLVENT FREE EPOXY FILLER C → MIX FILL 100 and/or MIX FILL 300</p>
<ul style="list-style-type: none"> • 1 coat of 60 dry microns • Theoretical spreading rate : 8,3 Sq.m/L for 60 dry microns 	EPZ 210	<p>ANTICORROSIVE EPOXY PRIMER B → EPOXY ZINC EPZ 210</p>
		A → BLASTING TO SWEDISH STANDARD SA 2- 1/2, SA 3
		A → BLASTING TO SWEDISH STANDARD SA 2- 1/2, SA 3
<ul style="list-style-type: none"> • 1 coat of 60 dry microns • Theoretical spreading rate : 8,3 Sq.m/L for 60 dry microns 	EP 211	<p>ANTICORROSIVE EPOXY PRIMER B → EPOXY ZINC EPZ 210</p>
<ul style="list-style-type: none"> • 2 coats of 250 to 300 dry microns • Theoretical spreading rate : 3,3 Sq.m/L for 300 dry microns 	455	<p>UNDERCOAT EPOXY PAINT C → EPOXYGUARD 455</p>
<ul style="list-style-type: none"> • 1 coat of 100 dry microns • Theoretical spreading rate : EP 213 HB = 5,7 Sq.m/L for 100 dry microns EP 215 HB = 5 Sq.m/L for 100 dry microns 	EP 213 or 215 HB	<p>UNDERCOAT EPOXY PAINT D → UNDERCOAT EP 213 or 215 HB</p>
<ul style="list-style-type: none"> • 1 coat of 75 dry microns • Theoretical spreading rate : 5 Sq.m/L for 75 dry microns 	MPO 500	<p>INTERCOAT VYNILIC PITCH (single component) E → UNDERCOAT MPO 500</p>
<ul style="list-style-type: none"> • 2 to 3 coats of 75 dry microns • Theoretical spreading rate : 5 Sq.m/L for 75 dry microns 		<p>ANTI FOULING F → GYPTIS : hard matrix antifouling paint PROTIS : ablative matrix antifouling paint</p>