

YACHTS



DATA  
N°40

APPLICATIONS

PRODUCTS

- 4 to 5 crossed coats of 80 to 110 wet microns to obtain 150 to 180 dry microns
- Theoretical spreading rate : 8,6 Sq.m/L for 40 dry microns (110 wet microns)

FLEXIBLE POLYURETHANE ACRYLIC VARNISH  
F → TOPCOAT CLEAR PU 360 UVR

PU 360 UVR

E → Dry sanding with orbital with grain 240 to 320

WOOD IMPREG 120 :

- 4 to 5 coats of 75 dry microns (diluted at 10 to 15% of thinner N°3 or accelerator thinner N°703)
- Theoretical spreading rate : 6 Sq.m/L for 75 dry microns  
1,2 Sq.m/L for 375 dry microns

→ 2 to 3 coats per day with 4 hours minimum between each coat

or

GLASS ONE :

- 1 to 2 coats of 300 to 500 dry microns wet on wet without dilution
- Theoretical spreading rate : 4 Sq.m/L for 250 dry microns

if the film has gotten his gel time, do not recoat without sanding  
→ You can applied 1000 to 2000 in one coat on flat surfaces

SOLVENT CLEAR EPOXY SYSTEM  
D<sup>1</sup> → WOOD IMPREG 120

or

CLEAR EPOXY SYSTEM  
D<sup>2</sup> → GLASS ONE

⚠ wet or cold (< 20°C) atmosphere is forbidden RISK OF BLEACHING AND POLLUTION OF SURFACES

WI 120 or GLASS ONE

C → The day after, Dry sanding with orbital with grain 150/180 to eliminate totality of aspects fault (particule size of splinter).  
Dust removal.

WOOD IMPREG 120 :

- 1 coat of 25 to 30 dry microns (diluted at 20 to 25% of thinner N°3)
- Theoretical spreading rate : 16 to 17 Sq.m/L for 25 dry microns

or

GLASS ONE :

- 1 coat of 100 to 150 dry microns (diluted from 15 to 20% of thinner EP N°217)
- Theoretical spreading rate : 8 to 10 Sq.m/L for 100 dry microns

SOLVENT CLEAR EPOXY SYSTEM  
B<sup>1</sup> → WOOD IMPREG 120

or

CLEAR EPOXY SYSTEM  
B<sup>2</sup> → GLASS ONE

⚠ wet or cold (< 20°C) atmosphere is forbidden RISK OF BLEACHING AND POLLUTION OF SURFACES

WI 120 or GLASS ONE

Spars ↑

A → Sanding or sandblasting of wood