

## RECOMMENDED SYSTEMS

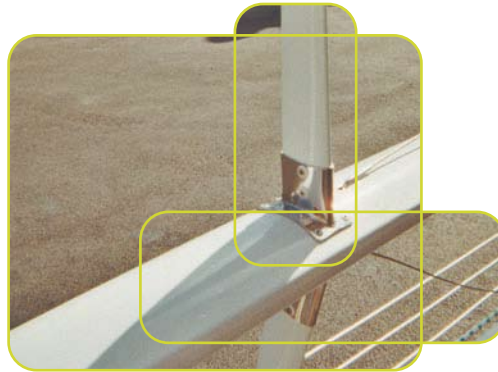


ALUMINIUM SPARS

EXTERIOR TREATMENT

**PLEASURE BOATS**  
**PROFESSIONAL**

DATA  
**N°38**



## APPLICATIONS

## PRODUCTS

PU 320 or PU 99 or PU 77

- 2 to 3 crossed coats of 40 dry microns

• Theoretical spreading rate :

PU 320 = 4,6 Sq.m/L for 80 dry microns (depends on color)

PU 99 = 6,6 Sq.m/L for 80 dry microns (depends on color)

PU 77 = 6,5 Sq.m/L for 80 dry microns (depends on color)

**FLEXIBLE POLYURETHANE ACRYLIC LACQUER**

E<sup>1</sup> → TOPCOAT COLOR PU 320

or

**POLYESTER-POLYURETHANE LACQUER**

E<sup>2</sup> → POLYTOP PU 99

or

**ACRYLIC-POLYURETHANE LACQUER**

E<sup>3</sup> → POLYTOP PU 77

- 1 coat of 25 dry microns

• Theoretical spreading rate : 20,8 Sq.m/L for 25 dry microns

**FLEXIBLE INTERCOAT EPOXY-URETHANE**

D → INTERFACE EPU 221

if 213 or 215 coat is ready to receive the lacque

EPU 221

- 1 to 2 coats of 120 dry microns

• Theoretical spreading rate :

EP 213 HB = 4,8 Sq.m/L for 120 dry microns

EP 215 HB = 4,2 Sq.m/L for 120 dry microns

**UNDERCOAT EPOXY PAINT**

C → UNDERCOAT EP 213 or 215 HB

EP 213 or 215 HB

- 1 coat of 40 to 60 dry microns

• Theoretical spreading rate : 8,3 Sq.m/L for 60 dry microns

**ANTICORROSIVE EPOXY PRIMER**

B → EPOXY PRIMER EP 211

EP 211

Spars  
↑

Metal cleaner treatment : spraying/rinsing/drying

A → METAL CLEANER or BLASTING SA 2- 1/2, SA 3