

PLEASURE BOATS



DATA  
**N°10**

APPLICATIONS

PRODUCTS

<p>PU 320 or PU 99 or PU 77</p> <ul style="list-style-type: none"> <li>• 2 to 3 crossed coats of 40 dry microns</li> <li>• Theoretical spreading rate :</li> <li>PU 320 = 4,6 Sq.m/L for 80 dry microns (depends on color)</li> <li>PU 99 = 6,6 Sq.m/L for 80 dry microns (depends on color)</li> <li>PU 77 = 6,5 Sq.m/L for 80 dry microns (depends on color)</li> </ul>	<p>PU 320 or PU 99 or PU 77</p>	<p><b>FLEXIBLE POLYURETHANE ACRYLIC LACQUER</b>  <b>F<sup>1</sup> → TOPCOAT COLOR PU 320</b>          or  <b>POLYESTER-POLYURETHANE LACQUER</b>  <b>F<sup>2</sup> → POLYTOP PU 99</b>          or  <b>ACRYLIC-POLYURETHANE LACQUER</b>  <b>F<sup>3</sup> → POLYTOP PU 77</b></p>
<ul style="list-style-type: none"> <li>• 1 coat of 25 to 35 µm secs</li> <li>• Theoretical spreading rate : 14,9 Sq.m/L for 35 dry microns</li> </ul>	<p>EPU 221</p>	<p><b>FLEXIBLE INTERCOAT EPOXY-URETHANE</b>  <b>E → INTERFACE EPU 221</b></p>
<ul style="list-style-type: none"> <li>• 2 coats of 120 dry microns</li> <li>• Theoretical spreading rate :</li> <li>EP 213 HB = 4,8 Sq.m/L for 120 dry microns</li> <li>EP 215 HB = 4,2 Sq.m/L for 120 dry microns</li> </ul>	<p>EP 213 or 215 HB</p>	<p><b>UNDERCOAT EPOXY PAINT</b>  <b>D → UNDERCOAT EP 213 or 215 HB</b></p>
<p>Practical spreading rate : 1l/Sq.m/mm of thickness</p>	<p>100 300</p>	<p><b>SOLVENT FREE EPOXY FILLER</b>  <b>C → MIX FILL 100 and/or MIX FILL 300</b>  <b>OPTION if necessary</b></p>
<ul style="list-style-type: none"> <li>• 1 coat of 100 to 120 dry microns</li> <li>• Theoretical spreading rate :</li> <li>EP 213 HB = 4,8 Sq.m/L for 120 dry microns</li> <li>EP 215 HB = 4,2 Sq.m/L for 120 dry microns</li> </ul>	<p>EP 213 or 215 HB</p>	<p><b>UNDERCOAT EPOXY PAINT</b>  <b>B → UNDERCOAT EP 213 or 215 HB</b></p>
		<p><b>A → GELCOAT MUST BE SAND WITH GRIT 80/120</b></p>
		<p><b>A → GELCOAT MUST BE SAND WITH GRIT 80/120</b></p>
<ul style="list-style-type: none"> <li>• 3 coats of 120 dry microns</li> <li>• Theoretical spreading rate :</li> <li>EP 213 HB = 4,8 Sq.m/L for 120 dry microns</li> <li>EP 215 HB = 4,2 Sq.m/L for 120 dry microns</li> </ul>	<p>EP 213 or 215 HB</p>	<p><b>UNDERCOAT EPOXY PAINT</b>  <b>B → UNDERCOAT EP 213 or 215 HB</b></p>
<ul style="list-style-type: none"> <li>• 1 coat of 75 dry microns</li> <li>• Theoretical spreading rate : 5 Sq.m/L for 75 dry microns</li> </ul>	<p>MPO 500</p>	<p><b>INTERCOAT VYNILIC PITCH (single component)</b>  <b>C → UNDERCOAT MPO 500</b></p>
<ul style="list-style-type: none"> <li>• 2 to 3 coats of 75 dry microns</li> <li>• Theoretical spreading rate : 5 Sq.m/L for 75 dry microns</li> </ul>		<p><b>ANTIFOULING</b>  <b>D → GYPTIS : hard matrix antifouling paint</b>  <b>PROTIS : ablativ matrix antifouling paint</b></p>

\* ALL OUR INFORMATION IS INDICATIVE AND NONCONTRACTUAL