MAP YACHTING PAINT SYSTEMS

RECOMMENDED SYSTEMS

CEILING PLYWOOD LACQUE SYSTEMS

YACHTS

ATTENTION, product announced by ⚠ : wet or cold (< 20°C) atmosphere is forbidden RISK OF BLEACHING AND POLLUTION OF SURFACES

DATA N°55

APPLICATIONS		PRODUCTS
• 2 crossed coats to obtain a dry film of 80 dry microns • Theoritical spreading rate : 4,5 to 5 Sq.m/L for 80 dry microns	PU 320	FLEXIBLE ACRYLIC POLYURETHANE LACQUER G → TOPCOAT COLOR PU 320
• 1 coat of 25 to 30 dry microns (with dilution) • Theoritical spreading rate : 14,9 Sq.m/L for 35 dry microns	EPU 221	FLEXIBLE EPOXY-URETHANNE INTERCOAT F → INTERFACE EPU 221
		E → Sanding with orbital with grain 240 to 320
• 1 to 2 crossed coat wet on wet to obtain 120 dry microns • Theoritical spreading rate : EP 213 HB = 4,8 Sq.m/L for 120 dry microns EP 215 HB = 4,2 Sq.m/L for 120 dry microns	EP 213 or 215 HB	UNDERCOAT EPOXY PAINT D → UNDERCOAT EP 213 or 215 HB
GLASS ONE : • 1 to 2 coats of 500 to 700 dry micronswet on wet without dilution • Theoritical spreading rate : 2 Sq.m/L for 500 dry microns or WOOD IMPREG 120 : • 1 coat of 60 to 70 dry microns (diluted from 10 to 15%) • Theoritical spreading rate : 6 Sq.m/L for 60 dry microns	GLASS ONE or WI 120	CLEAR EPOXY SYSTEM C¹ → GLASS ONE ⚠ or SOLVENT CLEAR EPOXY SYSTEM C² → WOOD IMPREG 120
		B → Sanding with orbital with grain 150 to 240 is nececary between GLASS ONE coats if the film is hard
GLASS ONE : • 1 coat of 100 to 150 dry micronswet on wet without dilution • Theoritical spreading rate : 8 to 10 Sq.m/L for 100 dry microns or WOOD IMPREG 120 : • 1 coat of 40 to 50 dry microns (diluted from 20%) • Theoritical spreading rate : 7 Sq.m/L for 50 dry microns	GLASS ONE or WI 120	CLEAR EPOXY SYSTEM A¹ → GLASS ONE ⚠ or SOLVENT CLEAR EPOXY SYSTEM A² → WOOD IMPREG 120
GLASS ONE : • 1 coat of 100 to 150 dry micronswet on wet without dilution • Theoritical spreading rate : 8 to 10 Sq.m/L for 100 dry microns or WOOD IMPREG 120 : • 1 coat of 40 to 50 dry microns (diluted from 20%) • Theoritical spreading rate : 7 Sq.m/L for 50 dry microns	GLASS ONE or WI 120	CLEAR EPOXY SYSTEM A¹ → GLASS ONE ⚠ or SOLVENT CLEAR EPOXY SYSTEM A² → WOOD IMPREG 120
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GLASS ONE : • 1 to 2 coats of 500 to 700 dry micronswet on wet without dilution • Theoritical spreading rate : 2 Sq.m/L for 500 dry microns or WOOD IMPREG 120 : • 1 coat of 60 to 70 dry microns (diluted from 10 to 15%) • Theoritical spreading rate : 6 Sq.m/L for 60 dry microns	GLASS ONE or WI 120	CLEAR EPOXY SYSTEM C¹ → GLASS ONE ⚠ or SOLVENT CLEAR EPOXY SYSTEM C² → WOOD IMPREG 120
• 2 crossed coats wet on wet to obtain 100 dry microns • Theoritical spreading rate : EP 213 HB = 5,7 Sq.m/L for 100 dry microns EP 215 HB = 5 Sq.m/L for 100 dry microns	EP 213 or 215 HB	UNDERCOAT EPOXY PAINT D → UNDERCOAT EP 213 or 215 HB

Interior face ↓

Exterior face ↑

* YOU MUST APPLIED THE SAME QUANTITY OF COATS FOR EACH FACE TO AVOID THE CUPPING OF THE CEILING

* ALL OUR INFORMATION IS INDICATIVE AND NONCONTRACTUAL