



N° 54

JOINT THINNER N° D 212

THINNER

JOINT THINNER FOR POLYURETHANE LACQUERS AND
VARNISHES

Edition December 07

FEATURES

Joint thinner D212 has been developed to eliminate fog, (over spray), matt or joint film of polyuréthane lacquers and varnishes when you do localized spot finishing.

- Fast evaporation.
- Prevents paint to Blush or bloom of.

RECOMMENDED USES

Joint thinner D212 can be used on :

- wet on wet
- dry film after dry time > 72 h

Joint thinner D212 is compatible with:

- TOPCOAT COLOR 320
- TOPCOAT CLEAR 360 UVR
- ACRYLTOP PU 77
- POLYTOP PU 99
- VERNILUX PU 25

SPECIFICATION DATA

TYPE OF PRODUCT : JOINT THINNER for two component polyurethane system

COLOR : CLEAR

BE CAREFUL:

If thinner is yellow, do not use because it is expired or it has been stored in bad condition.

ASPECT : LIQUID VERY FLUID

PACKAGING:

- 1 liter
- 5 liters

VOC : 880 g/l

DENSITY : App. 0,9

THEORETICAL SPREADING RATE :

- App. 100 g per minute

THINNER TO CLEAN MATERIAL:

- PU N° 2

SURFACE PREPARATION

Application procedure on dry film:

Very light sanding of paint or varnish with Scotchbrite. Surfaces must be free of dust by blowing (compressed air). Clean with lint-free cloth, soaked with Méthyléthylcétone or Diestone DLS and use a wiping pad to finish. Apply varnish or lacquer. Pulverize joint thinner within 30 minutes after application by drowning the joint of paint between dry area and wet area.

Application procedure on wet film :

Pulverize wet on wet, 30 minutes after application on matt or foggy areas because of over spray.

MIXING AND THINNING

Thinner D 212 is ready to use.

The used air must be filtered for oil and humidity.

APPLICATIONS

METHOD APPLICATION	DILUTION THINNING	TIP SIZES	PRESSURE
SPRAY GUN	YES	Ready to use	1, 3 to 1,5 2 to 4 BARS

CONDITIONS FOR APPLICATION :

Optimum : 15 to 30 °C for 20 to 70 % HR

Limite : 35°C for 35 to 75 % HR with tropical systems version

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The substrate temperature must be at least 3°C above the dew point to avoid any condensation - consult the conversion table available at Map Yachting.

VISCOSITY : 11 to 13 s cup CA 4 to 23°C

PRECAUTIONS AND SHELF LIFE

See the material safety data sheet and product label for complete safety and precaution requirements

PACKAGING : 1 litre et 5 litres

CLASS ONU : 1263

SHELF LIFE: 24 months in original unopened cans at + 5 and + 35 °C away from humidity - 12 months in tropical climate

FLASH POINT: - 5°C

LABEL: F : Highly flammable



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