



N° 40

PORE FILLER PU 220 HB - CLEAR

VARNISH
Two component

Filler / Primer in assembly with clear coating, varnish on Carbon surfaces.

Edition December 07

Field of application: Filler / Primer in assembly with clear coating, varnish on Carbon surfaces.

Technical information:

| | | | | |
|--------------------------|--|-------------|-------------|-------------|
| Processing: | Spraying | | | |
| Processing viscosity: | 28 - 30 s DIN 4 | | | |
| Solid matter content: | 33% approx. (without hardener and thinner) | | | |
| Density: | 0,99 g/cm ³ approx. | | | |
| Mixing ration: | 100:10 with hardener | | | |
| Quantity of application: | 20-30µm dry layer, respective. 70-90 g/qm wet layer | | | |
| Pot life: | 4h approx. | | | |
| Thinner: | 20 - 30 % thinner Our recommendation: 25 % correspond to the spraying viscosity at room temperature. The dilution depends on the equipping and the climatic conditions on the spot. It has to be adjusted individually. | | | |
| Drying: | | 20°C | 40°C | 80°C |
| | Dust free | 10 min. | 5 min. | |
| | tack-free | 20-30 min. | 20 min. | |
| | abradable | 3 h | 2 h | |
| | stackable | 16 h | 6 h | >30 min. |

Processing: Surfaces, which have to be coated have to be free of any impurities. Depending on ground, an intermediary abrasion may be necessary.

General information: Storage: 12 months at +5° - +30°C